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RBE350A94-3700-A-1A
Job Sheet 197526



Part No: RBE350A94-3700-A-1A

Job Qty: 6 pcs

24

DAS
21
9-89

Part Name: Long Brace Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/10/19

Job Tracking No:

Due Date: 9/2/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBE350A94-3700-A Rev 7 IPP Rev A 18.01.16 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	6 pcs	9/2/19	0.00	0.60		Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
120	QC 5	6 pcs	9/2/19	0.00	0.00		QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
130	Packaging 3-1 - Stock - B4B	6 pcs	9/2/19	0.00	0.00		Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		

GP 19-11-15

15 2019

DAS
46
9-89

				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	MLL
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	NOV 15 7 ^{am}
140 QC 21 - SA	6 pcs	9/2/19	0.00 0.00	QC 21 - SA - 21	DAS
				QC 21 - SA - 70	21
				QC 21 - SA - 53	NOV 15

Part Op 110 - Small Fab-3 (Small Fab) -Assemble as per DWG. Sheet 2 -Loctite 262 B 6157322 Exp: 07/01/2020 See

Descriptions: note 1

120 - QC5 (QC5- Inspect part completeness to step on W/O)

130 - Packaging3-1 (Identify as per dwg & Stock Location: _____)

140 - QC21 (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
3896T31	Ferule 1/16 X 3/8" - Aluminum	48 Ea (2 ea)	110-Small Fab - 1	215202
92905A225	Extended Point Set Screw, Dog Point	24 Ea (1 ea)	110-Small Fab - 1	215206
CL-2-C	Lanyard Wire	7.8000 ft (1.3 ea)	110-Small Fab - 1	192012
NAS1756-12	Remove Before Flight	24 Ea (1 ea)	110-Small Fab - 1	200859
RBE350A94-3700-A-01	Tube	24 Ea (1 ea)	110-Small Fab - 1	221774
RBE350A94-3700-A-03	Top	24 Ea (1 ea)	110-Small Fab - 1	202376R
RBE350A94-3700-A-05	Foot	24 Ea (1 ea)	110-Small Fab - 1	5223939

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	3896T31	12	519	0
	92905A225	6	62	0
	CL-2-C	8	1,241	0
	NAS1756-12	6	134	0
	RBE350A94-3700-A-01	6	8	0
	RBE350A94-3700-A-03	6	19	0
	RBE350A94-3700-A-05	6	9	0

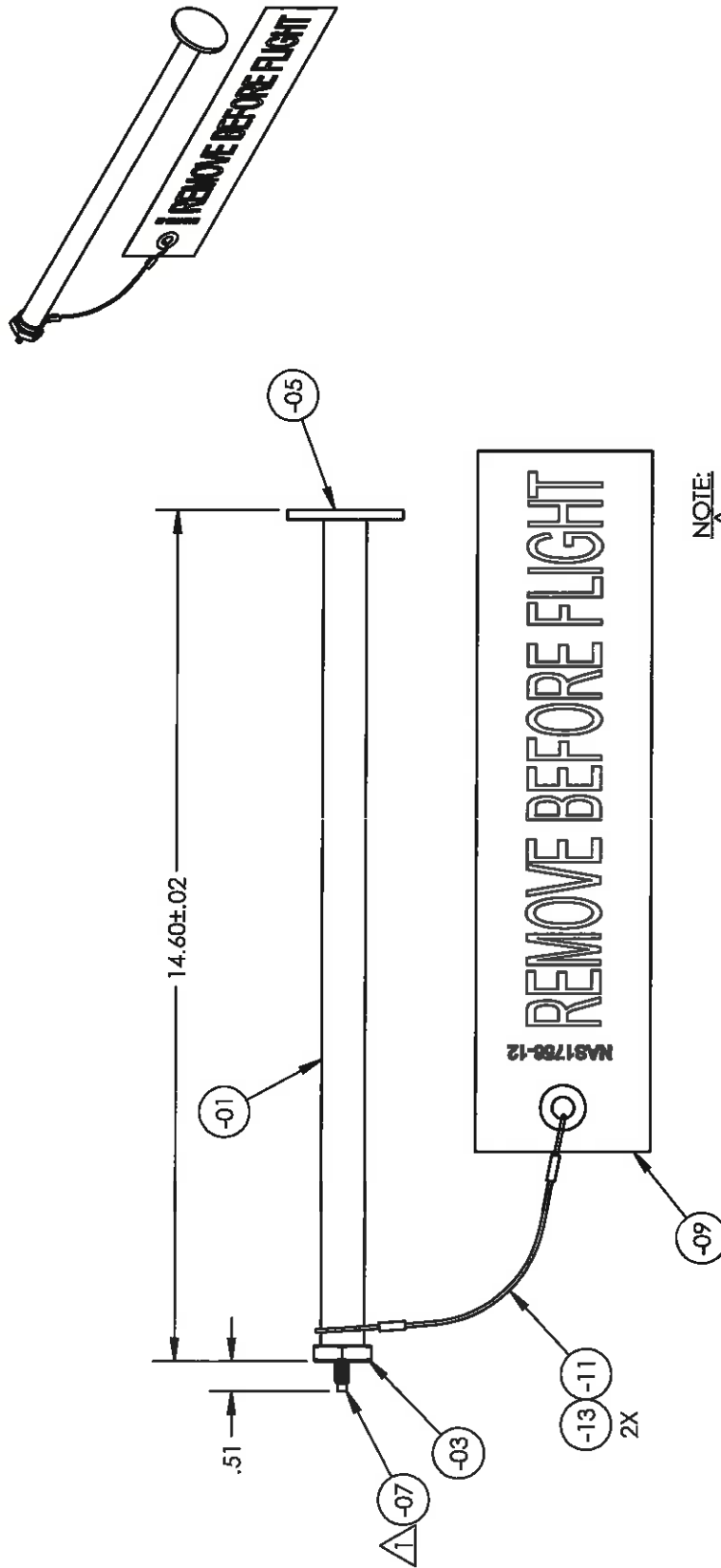
Part Specifications
Specifications could not be found.

Plex 7/10/19 8:36 AM Dart.lajeunesse.marie

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REVISIONS			
REV	ECR	DESCRIPTION	
7	16-0282	-1A ADDED TO BOM QTY: 3. ADDED DRAWING.	

DATE	INITIAL	APPROVED
1/3/2017	DPD	JAG



NOTE:

- 1. APPLY LOCTITE 262 TO MATING THREADS OF -03 CAP & -07 EXTENDED POINT SET SCREW, DOG POINT.

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 197526 MWS
190710

TITLE		REV	
SWASHPLATE IMMOBILIZING TOOL LONG BRACE		7	
DWG NO.		RBE350A94-3700-A-1A	
MAYL		UNLESS OTHERWISE SPECIFIED	
HEAT		DIMENSIONS ARE IN INCHES	
FINISH		XXX ± .006 FRACTIONS 1/16	
SPEC		XX ± .01 ANGLES ± .5°	
DRAWN BY:		1. BREAK ALL SHARP EDGES	
CHECKED:		.015 x .45° OR .015R	
OPPS APPR:		2. DIMENSIONAL LIMITS APPLY	
QA APPR:		3. INTERPRET DIM AND TOL PER	
APPROVED:		ASME Y14.5M-2009	
SCALE		USED ON MODEL	
1:3		EUROCOPTER AS350/355	
DATE		8/21/2012	
SHEET 2 OF 5			

LONG BRACE ASSEMBLY

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



DISPOSITION		DEPARTMENT/PROCESS			
Job: _____	Rework ☐	Cross tube ☐	Eng. (Non-AW) ☐	Engineering ☐	
Part No. _____	Scrap ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Water Jet ☐	
	Use-as-is ☐	Finishing ☐	Rec/Store/Packaging ☐	Supplier ☐	
Date : _____	Sequence #: _____	QTY Affected : _____			
Description Work Order Deviation		Disposition			
		Completed By			
		Lead hand / Supervisor			
		QC / QA Coordinator			
Root Cause		FAULT CATEGORY			
Operator ☐	Pressure/Forced ☐	Contamination ☐	Power Loss/Surge ☐	Positioned Wrong ☐	
Manufacturing Process ☐	Bending ☐	Misaligned/off center ☐	Folio/Program ☐	Outside Tolerance ☐	
Equip/Tooling ☐	Crushing ☐	BOM/Route ☐	Grain Direction ☐	Drawing ☐	
Handling/Preservation ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Finish ☐	
Material ☐	Crimp/Kink/Ripple/Wave/Twist ☐	Incomplete/Unclear Instructions ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐	
Product Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Out of Sequence ☐	Misread ☐	
Process Improvement ☐	Mislabeled ☐	Fit/Function ☐	Off-set/Set-up ☐		
Human Factors ☐	Other/Details: _____				